



ADHESIVE COVERAGE CHART

Sign Builders

1:1 Mix Ratio	1/8 Inch Wide Half Round Bead	1/4 Inch Wide Half Round Bead	3/8 Inch Wide Half Round Bead	1/2 Inch Wide Half Round Bead	5/8 Inch Wide Half Round Bead
50ML Cartridge	498"	124"	55"	31"	20"
220ML Cartridge	2188"	546"	244"	136"	87"
400ML Cartridge	3977"	995"	442"	248"	159"
Gallon		9387"	4172"	2347"	1502"

Use the above chart to determine the approximate bead length. To calculate cost of adhesive per part, divide the cost of cartridge, or gallon by the appropriate bead length shown above, then multiply by the length of bond line on the part in inches.

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