



ADHESIVE COVERAGE CHART

Plastics, Composites & Metal Assembly

1:1 Mix Ratio	1/8 Inch Wide Half Round Bead	1/4 Inch Wide Half Round Bead	3/8 Inch Wide Half Round Bead	1/2 Inch Wide Half Round Bead	5/8 Inch Wide Half Round Bead
50ML Cartridge	498"	124"	55"	31"	20"
220ML Cartridge	2188"	546"	244"	136"	87"
400ML Cartridge	3977"	995"	442"	248"	159"
Gallon		9387"	4172"	2347"	1502"

Use the above chart to determine the approximate bead length. To calculate cost of adhesive per part, divide the cost of cartridge, or gallon by the appropriate bead length shown above, then multiply by the length of bond line on the part in inches.

The properties represented herein are TYPICAL VALUES and not intended for use in specifications. *Extreme Adhesives, Inc.* MAKES NO EXPRESS OR IMPLIED WARRANTIES OF MERCHANTABILITY, FITNESS OR OTHERWISE. While the information presented is believed to be accurate, no warranty or recommendation is made as to application. Determination of product suitability is the sole responsibility of the user. Suggestions made do not constitute any guarantee in as much as use conditions are beyond our control.

EXTREME ADHESIVES, INC. • 63 EPPING ROAD • PO BOX 1445 • RAYMOND, NH 03077
 TEL: 603-895-4028 • TOLL FREE: 800-888-GLUE • FAX: 603-895-6236 • WWW.EXTREMEADHESIVES.COM